


REPAIR PARTS LIST			
ITEM #	FPN	DESCRIPTION	VECTOR PART #
1		ROTOR PLATE SET SCREW	HCB-0009-01
2		ROTOR PLATE	HCB-0009-02
3		STOPPER PLATE	HCB-0009-03
4		MAIN SHAFT	HCB-0009-04
5		THRUST BALL	HCB-0009-05
6		BRACKET FASTENING SCREW	HCB-0009-06
7		OUTER GEAR	HCB-0009-07
8		BRACKET	HCB-0009-08
9		COUPLER CASE	HCB-0009-09
10		MECHANICAL SEAL	HCB-0009-10
11		COUPLER	HCB-0009-11
12		PLUG FOR SEAL	HCB-0009-12
13		PACKING FOR SEAL	HCB-0009-13
14		BY-PASS PLUG A,B	HCB-0009-14
15		BY-PASS PACKING A,B	HCB-0009-15
16		SPACER	HCB-0009-16
17		FRAME FASTENING SCREW	HCB-0009-17
18		GUIDE PIN	HCB-0009-18
19		BY-PASS PLUG A	HCB-0009-19
20		BY-PASS PACKING A	HCB-0009-20
21		INLET FRAME	HCB-0009-21
22		INSERT FRAME	HCB-0009-22
23		PRESSURE SPRING	HCB-0009-23
24		SHAFT	HCB-0009-24
25		KEY	HCB-0009-25
26		METERING GEAR A	HCB-0009-26
27		METERING GEAR B	HCB-0009-27
28		CENTER SHAFT	HCB-0009-28
29		OUTLET FRAME	HCB-0009-29
08-1		O RING TEFLON	HCB-0009-08-1

©

SM & LG
N/A

N/A

RELEASED

E				TOLERANCE UNLESS OTHERWISE SPECIFIED SHEET METAL/WELDMENTS FRACTIONS ±1/16 ANGLES ±1° MACHINED PARTS FRACTIONS ±1/32 ANGLES ±1/2° DECIMALS .XX ± .01 .XXXX ± .0005 .XXX ± .005 ALL MACHINED SURFACES 125 MICRO-INCH DIAMETERS ⊙ WITHIN .002 TIR ⊞ WITHIN .002 PER INCH OF LENGTH ALL RADII SHOWN AND NOT SPECIFIED 1/16 BREAK ALL SHARP CORNERS 1/32 X 45° ▲ IDENTIFIES ADDITIONAL CRITICAL CHARACTERISTIC OR DIMENSIONS	DRAWN BY	GERKE	 VECTOR CORPORATION 675 - 44TH STREET/PH. 319/377-8263 MARION, IOWA 52302
D	2275	21AUG97	SP		DATE	11JUN79	
C	1590/CL A	30JAN97	GTM		CHK'D BY		3ML CONSTANT FLOW PUMP
B	1496/OBS	04DEC96	GTM/TS		DATE		
A	443	1/21/91	GTM		MATERIAL	-	CALC <input type="checkbox"/>
REV	ECO	ECO DATE	INIT	HEAT TRT		DRAWING NUMBER	
				SCALE	NTS	SHEET 1 OF 2	HCB-0009

3D