


REPAIR PARTS LIST			
ITEM #	FPN	DESCRIPTION	VECTOR PART #
1		ROTOR PLATE SET SCREW	HCB-0121-01
2		ROTOR PLATE	HCB-0121-02
3		STOPPER PLATE	HCB-0121-03
4		MAIN SHAFT	HCB-0121-04
5		THRUST BALL	HCB-0009-05
6		BRACKET FASTENING SCREW	HCB-0121-06
7		OUTER GEAR	HCB-0121-07
8		BRACKET	HCB-0121-08
9		COUPLER CASE	HCB-0121-09
10		MECHANICAL SEAL	HCB-0121-10
11		COUPLER	HCB-0121-11
12		PLUG FOR SEAL	HCB-0121-12
13		PACKING FOR SEAL	HCB-0009-13
14		BY-PASS PLUG A,B	HCB-0121-14
15		BY-PASS PACKING A,B	HCB-0009-15
16			
17		FRAME FASTENING SCREW	HCB-0121-17
18		GUIDE PIN	HCB-0121-18
19		BY-PASS PLUG A	HCB-0009-19
20		BY-PASS PACKING A	HCB-0009-20
21		INLET FRAME	HCB-0121-21
22		INSERT FRAME	HCB-0121-22
23		PRESSURE SPRING	HCB-0121-23
24		SHAFT	HCB-0121-24
25		KEY	HCB-0121-25
26		METERING GEAR A	HCB-0121-26
27		METERING GEAR B	HCB-0121-27
28		CENTER SHAFT	HCB-0121-28
29		OUTLET FRAME	HCB-0121-29
30		O-RING TEFLON	HCB-0121-08-1

N/A
N/A
N/A
N/A

RELEASED

E				TOLERANCE UNLESS OTHERWISE SPECIFIED SHEET METAL/WELDMENTS FRACTIONS ±1/16 ANGLES ±1° MACHINED PARTS FRACTIONS ±1/32 ANGLES ±1/2° DECIMALS .XX ± .01 .XXXX ± .0005 .XXX ± .005 ALL MACHINED SURFACES 125 MICRO-INCH DIAMETERS <input checked="" type="checkbox"/> WITHIN .002 TIR <input type="checkbox"/> WITHIN .002 PER INCH OF LENGTH ALL RADII SHOWN AND NOT SPECIFIED 1/16 BREAK ALL SHARP CORNERS 1/32 X 45° <input type="checkbox"/> IDENTIFIES ADDITIONAL CRITICAL CHARACTERISTIC OR DIMENSIONS	DRAWN BY	FRANCK	 VECTOR CORPORATION 875 - 44TH STREET/PH. 319/377-8283 MARION, IOWA 52302
D					DATE	8-15-80	
C					CHK'D BY		
B	5374	19APR01	GTM		DATE		CONSTANT FLOW PUMP 7.6 ML
A	380	7-17-86	SP		MATERIAL	NOTED	
REV	ECO	ECO DATE	INIT	HEAT TRT		CALC <input type="checkbox"/>	DRAWING NUMBER
				SCALE	NONE		HCB-0121